## UNITED NATIONS INTER-AGENCY MEETING ON OUTER SPACE ACTIVITIES (UN-Space)

Thirty-fourth session 13-14 May 2014 Conference Room A, Conference Building, UNHQ New York, United States of America

## PROVISIONAL AGENDA\*

- 1. Opening of the session.
- 2. Adoption of the agenda.
- 3. Coordination of future plans and programmes of common interest for cooperation and exchange of views on current activities in the practical application of space technology and related areas.
- 4. Contribution of space-based technology for climate change adaptation and mitigation.
- 5. Use of space-based technology for disaster risk reduction and emergency response.
- 6. Use of spatial data and activities related to the United Nations Geographic Information Working Group and the United Nations Spatial Data Infrastructure.
- 7. Report of the Secretary-General on the coordination of space-related activities within the United Nations system: directions and anticipated results for the period 2014-2015.
- 8. Preparation of a special report on initiatives and applications for space-related inter-agency cooperation.
- 9. Means of strengthening the role of the Inter-Agency Meeting on Outer Space Activities.
- 10. Other matters.

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<sup>\*</sup> As adopted by the 33<sup>rd</sup> session of the Inter-Agency Meeting in 2013.