

## **PROVISIONAL AGENDA FOR THE THIRTY-SECOND SESSION OF THE INTER-AGENCY MEETING ON OUTER SPACE ACTIVITIES**

1. Opening of the session.
2. Adoption of the agenda.
3. Coordination of plans and programmes and exchange of views on current activities in the practical application of space technology and related areas:
  - (a) Current and future plans of common interest, including consideration of how the activities of organizations of the United Nations system in the area of space science and technology and its applications relate to their mandated programmes;
  - (b) Report of the Secretary-General on the coordination of space-related activities within the United Nations system: directions and anticipated results for the period 2012-2013;
  - (c) Preparation of a special report and publication on initiatives and applications for space-related inter-agency cooperation;
  - (d) Means of strengthening further inter-agency coordination and cooperation in space-related activities.
4. Use of spatial data and activities related to the United Nations Geographic Information Working Group and the United Nations Spatial Data Infrastructure.
5. Space and climate change.
6. Use of space-based technologies for disaster risk reduction and emergency response.
7. Other matters.